

EPOCH

2023 FALL & WINTER
EXCLUSIVE BRANDS COLLECTION



MORRETON®


Richman®
BROTHERS

BERTEIL®



CLEVELAND OHIO

SINCE 1852



History:

Richman Brothers, founded in 1852, is a prestigious menswear brand that has stood the test of time. With a rich history spanning over a century, the company has become synonymous with elegance, quality and impeccable craftsmanship. From its humble beginnings, Richman Brothers quickly gained recognition for its tailored suits and hats, sophisticated attire and attention to detail. Throughout the years, the brand has dressed countless gentlemen, including influential figures and celebrities, cementing its status as a go-to destination for refined fashion. Today Richman Brothers continues to uphold its legacy as a symbol of timeless style, offering a wide range of premium menswear that caters to the modern man's discerning taste.



Black / Ivory



Tan / Brown



Navy / Red



HL102

Material: 100% Australian Wool Felt

Pack: S1, M 2, L 2, XL1

Minimum 6 Pcs



Black



Burgundy



Navy



RB6069

Material: 100% Australian Wool Felt

Pack: M 2, L 2, XL 2

Minimum 6 Pcs



Tan / Brown



Black / Beige



Navy / Burgundy



Beige / Black



Burgundy / Navy



Brown / Tan



HL119

Material: 100% Australian Wool Felt

Pack: S1, M 2, L 2, XL 1

Minimum 6 Pcs



Navy



Tan



Black



Burgundy



HL88

Material: 100% Australian Wool Felt

Pack: S1, M 2, L 2, XL 1

Minimum 6 Pcs



F5117
100% Wool
S/M 3 L/XL 3



F5116
100% Wool
S/M 3 L/XL 3



F5114
100% Wool
S/M 3 L/XL 3



F5115
100% Wool
S/M 3 L/XL 3



History

Berteil is a long-standing French hat manufacturer founded in 1900. The company is renowned for its high-quality hats and innovative designs, providing consumers in France and around the world with a variety of styles and types of hats.

Berteil was originally founded by Jean-Francois Berteil, who began his hat-making career in a small town in southern France. Shortly after the company was established, Berteil began researching and developing different types of hats, including top hats, bowler hats, and berets.

In the 20th century, Berteil began collaborating with some of the most famous fashion designers, providing hats for fashion shows and events. These designers included Christian Dior, Jean-Paul Gaultier, and Yves Saint Laurent, among others.

Although Berteil's market share in the hat industry has gradually decreased, it still remains one of the iconic brands of French hat-making. The company still adheres to traditional hat-making techniques, such as hand-sewing and handcrafting, to ensure the quality and sustainability of its products.

Today, Berteil hats remain a representation of high quality, fashion, and classic style, becoming one of the precious heritages of the French traditional manufacturing industry.



BER02 BLACK
Material: Genuine Leather
Sold By Size M, L, XL



BER02 TAN
Material: Genuine Leather
Sold By Size M, L, XL



BER01

Material: Top: Pure Wool, Visor : Genuine Leather
Sold By Size: M, L, XL



BER6087

Material: Pure Wool
Sold By Mix Size: M 2, L 2, XL 2



BER6085

Material: Pure Wool
Sold By Mix Size: M 2, L 2, XL 2



BER6086

Material: Pure Wool
Sold By Mix Size: M 2, L 2, XL 2



BER03

Material: Pure Wool
Sold By Size: M, L, XL



BER6088

Material: Pure Wool
Sold By Mix Size: M 2, L 2, XL 2



About Oilcloth

Oilcloth, also known as oilskin, has a rich history dating back to the 18th century. It was originally created as a way to make fabric water-resistant, and it quickly became popular for its practicality and durability.

The earliest versions of oilcloth were made by coating cotton or linen fabric with linseed oil, which was then left to dry in the sun. This process created a stiff, waterproof material that was used for a variety of applications, including sails for ships, tents for soldiers, and waterproof clothing for sailors.

In the mid-19th century, oilcloth production began to shift from a handmade process to a more mechanized one. This led to the development of new materials, such as waxed cotton, that were easier to produce and had better water-resistance.

During the 20th century, oilcloth became increasingly popular for use in homes, particularly for tablecloths and other household linens. The material was affordable, easy to clean, and came in a variety of colorful patterns.

Today, oilcloth is still used for a wide range of applications, from outdoor gear like jackets and backpacks to home decor items like placemats and tote bags. Although modern production methods have changed, the basic principle of coating fabric with a waterproof material remains the same.



BER6067
Material: Oil Cotton
M 2, L 2, XL 2



BER6089
Material: Wax Cotton
S/M 2, L/XL 4



BER6082
Material: Oil Cotton
M 2, L 2, XL 2



BER6090
Material: Wax Cotton
S/M 2, L/XL 4



BER6083
Material: Oil Cotton
M 2, L 2, XL 2



BER6091
Material: Wax Cotton
One size



BER6068
Material: Oil Cotton
M 2, L 2, XL 2



BER6084
Material: Oil Cotton
M 2, L 2, XL 2



MORRETON

MORRETON



M6099
Size: M, L, XL
100% Australian Wool Felt



M6094
Size: M, L, XL
100% Australian Wool Felt



M6095
Size: M, L, XL
100% Australian Wool Felt



M6097
Size: M, L, XL
100% Australian Wool Felt



M6098
Size: M, L, XL
100% Australian Wool Felt



M6096
Size: M, L, XL
100% Australian Wool Felt

MORRETON



M115
One Size / Adjustable Drawstring
100% Australian Wool Felt



M116
One Size / Adjustable Drawstring
100% Australian Wool Felt



M97
One Size / Adjustable Drawstring
100% Australian Wool Felt



M117
One Size / Adjustable Drawstring
100% Australian Wool Felt



M96
One Size / Adjustable Drawstring
100% Australian Wool Felt



M118
One Size / Adjustable Drawstring
100% Australian Wool Felt

MORRETON



M110
One Size / Adjustable Drawstring
100% Australian Wool Felt



M90
One Size / Adjustable Drawstring
100% Australian Wool Felt



M111
One Size / Adjustable Drawstring
100% Australian Wool Felt



M109
One Size / Adjustable Drawstring
100% Australian Wool Felt

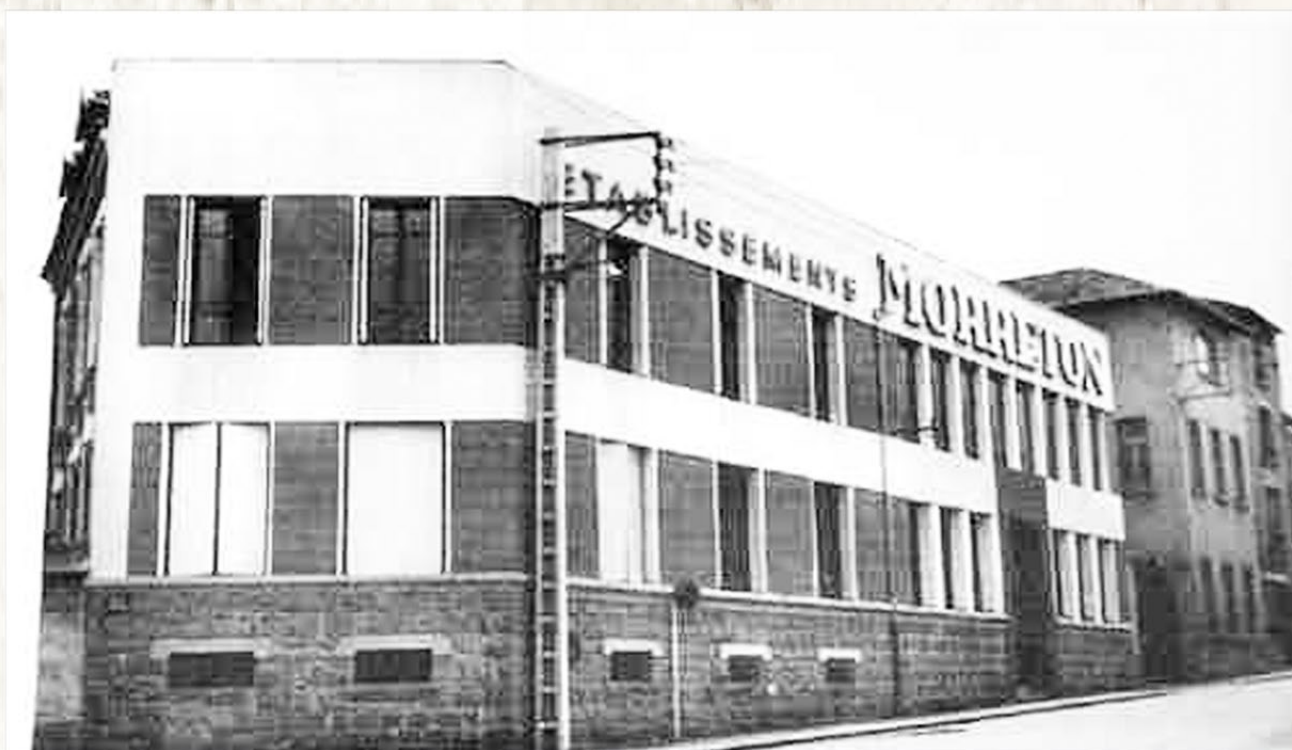


M112
One Size / Adjustable Drawstring
100% Australian Wool Felt



M114
One Size / Adjustable Drawstring
100% Australian Wool Felt

About Morreton



Morreton is a French hat brand with a long and rich history. The company was founded in 1863 and is based in the city of Lyon, in the south of France. Originally, Morreton focused on making harnesses and headgear for carriages, but later shifted its focus to producing high-quality hats for men and women.

Morreton's hats are known for their exceptional quality, which has earned the brand a reputation as one of the best hat manufacturers in France. During the 1920s and 1930s, Morreton's hats were widely regarded as a symbol of French fashion, and the brand enjoyed great success both in France and internationally.

Over the years, Morreton has continued to evolve and adapt to changing fashion trends and market conditions. Despite facing competition from manufacturers in other regions in the latter half of the 20th century, Morreton has maintained its position as a leading hat brand in France. Today, the company remains committed to producing high-quality hats that combine traditional craftsmanship with modern design.

Morreton's hats are divided into two main categories: men's and women's. Men's hats include high-end top hats, fedoras, and berets, while women's hats include cloches, berets, and other styles that are both chic and functional. Morreton's hats are made from high-quality materials such as wool, silk, and leather, and are available in a range of colors and styles to suit any occasion.

Overall, Morreton is a brand that has stood the test of time, thanks to its commitment to quality, craftsmanship, and innovation. Whether you're looking for a classic fedora, a trendy beret, or something in between, Morreton is sure to have the perfect hat to suit your style.



M104N
One Size / Adjustable Drawstring
100% Australian Wool Felt



M91N
One Size / Adjustable Drawstring
100% Australian Wool Felt



M92N
One Size / Adjustable Drawstring
100% Australian Wool Felt



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